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Intimidator Bumper Support Brackets Installation

We recommend using Loctite (Blue) on all fasteners.

Tools:	
9/16 Wrench	9/16 Socket w/Ratchet

Installation:

NOTE: Only the upper section of the bumper will be installed. Follow the GC1K Bumper installation instructions in addition to using this sheet.

STEP 1: Install the left and right bumper support brackets in the same location where the tow hook brackets that were included with the GC1K Bumper would have been installed using the same hardware. Do not fully tighten hardware.

STEP 2: Install the upper section of the bumper and attach the upper part of the bumper to the frame following the bumper instructions. Do not fully tighten.

STEP 3: Use the four long 3/8 carriage bolts and Nylock nuts that came with the bumper to attach the lower section of the bumper to the left and right bumper support brackets that were installed in Step 1. Do not fully tighten.

STEP 4: Square the upper bumper up to the front of the machine and then fully tighten all of the hardware working in a criss-cross pattern to keep the mount straight.

It is the operator's responsibility to periodically check all fasteners/mounting hardware to ensure none have come loose during use and to check for any signs of wear.